



PRINTING GUIDELINES – Onset X2

MATERIAL	THICKNESS	SIZE	PRESS	Ink Line	NUMBER OF COLORS	MODE	*UV Settings	Scratch Test	Cross Hatch Test	Knife Test
Insite Reveal	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Gloss	*UVB	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Satin	*UVA	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Gloss	*UVB	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Satin	*UVA	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Gloss	*UVB	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Satin	*UVA	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Gloss	*UVB	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Satin	*UVA	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Gloss	*UVB	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Satin	*UVA	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Gloss	*UVB	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Satin	*UVA	Passed	N/A	Passed
Infinity White	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Gloss	*UVD	Passed	Passed	Passed
Infinity White	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Satin	*UVC	Passed	Passed	Passed
Infinity White	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Gloss	*UVD	Passed	Passed	Passed
Infinity White	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Satin	*UVC	Passed	Passed	Passed
Infinity White	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Gloss	*UVD	Passed	Passed	Passed
Infinity White	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Satin	*UVC	Passed	Passed	Passed
Infinity White	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Gloss	*UVD	Passed	Passed	Passed
Infinity White	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Satin	*UVC	Passed	Passed	Passed
Infinity White	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Gloss	*UVD	Passed	Passed	Passed
Infinity White	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Satin	*UVC	Passed	Passed	Passed
Infinity White	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Gloss	*UVD	Passed	Passed	Passed
Infinity White	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Satin	*UVC	Passed	Passed	Passed
**Cross Hatch - ISO 2409 Tape							*UV Settings Summary			



PRINTING GUIDELINES – Onset X2

MATERIAL	THICKNESS	SIZE	PRESS	Ink Line	NUMBER OF COLORS	MODE	*UV Settings	Scratch Test	Cross Hatch Test	Knife Test
Infinity Black	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Gloss	*UVD	Passed	Passed	Passed
Infinity Black	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Satin	*UVC	Passed	Passed	Passed
Infinity Black	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Gloss	*UVD	Passed	Passed	Passed
Infinity Black	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Satin	*UVC	Passed	Passed	Passed
Infinity Black	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Gloss	*UVD	Passed	Passed	Passed
Infinity Black	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Satin	*UVC	Passed	Passed	Passed
Eagle Cell	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Gloss	*UVB	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Satin	*UVA	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Gloss	*UVB	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Satin	*UVA	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Gloss	*UVB	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Satin	*UVA	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Gloss	*UVB	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Satin	*UVA	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Gloss	*UVB	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Satin	*UVA	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Gloss	*UVB	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Satin	*UVA	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Gloss	*UVB	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Satin	*UVA	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Gloss	*UVB	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Satin	*UVA	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Gloss	*UVB	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Satin	*UVA	Passed	N/A	Passed
**Cross Hatch - ISO 2409 Tape							*UV Settings Summary			



PRINTING GUIDELINES – Onset X2

UV Settings Summary

UVA

Leading	Trailing	
100	100	Print Cure
20	20	Print Cure Wild Card
100	100	Print Cure
100	100	Print Cure

UVB

Leading	Trailing	
100	100	Print Cure
8	8	Print Cure Wild Card
100	100	Print Cure
100	100	Print Cure

UVC

Leading	Trailing	
100	100	Cure Only
100	100	Cure Only
100	100	Print Cure
20	20	Print Cure Wild Card
100	100	Print Cure
100	100	Print Cure

UVD

Leading	Trailing	
100	100	Cure Only
100	100	Cure Only
100	100	Print Cure
8	8	Print Cure Wild Card
100	100	Print Cure
100	100	Print Cure



MATERIAL	THICKNESS	SIZE	PRESS	Ink Line	NUMBER OF COLORS	MODE	RID	UV Settings	Scratch Test	Cross Hatch Test	Knife Test
Insite Reveal	3/16"	18 x 24	Onset X3	OL	CMYK	2 pass	110	6% Gloss	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X3	OL	CMYK	2 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X3	OL	CMYK	4 pass	110	6% Gloss	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X3	OL	CMYK	4 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X3	OL	CMYK	6 pass	110	6% Gloss	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X3	OL	CMYK	6 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X3	OL	CMYK	8 pass	110	6% Gloss	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X3	OL	CMYK	8 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X3	OL	CMYK	2 pass	110	6% Gloss	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X3	OL	CMYK	2 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X3	OL	CMYK	4 pass	110	6% Gloss	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X3	OL	CMYK	4 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X3	OL	CMYK	6 pass	110	6% Gloss	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X3	OL	CMYK	6 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X3	OL	CMYK	8 pass	110	6% Gloss	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X3	OL	CMYK	8 pass	130	Satin 20/100	Passed	N/A	Passed
Infinity White	3/16"	18 x 24	Onset X3	OL	CMYK	2 pass		N/A	N/A	N/A	N/A
Infinity White	3/16"	18 x 24	Onset X3	OL	CMYK	2 pass		N/A	N/A	N/A	N/A
Infinity White	3/16"	18 x 24	Onset X3	OL	CMYK	4 pass		N/A	N/A	N/A	N/A
Infinity White	3/16"	18 x 24	Onset X3	OL	CMYK	4 pass		N/A	N/A	N/A	N/A
Infinity White	3/16"	18 x 24	Onset X3	OL	CMYK	6 pass		N/A	N/A	N/A	N/A
Infinity White	3/16"	18 x 24	Onset X3	OL	CMYK	6 pass		N/A	N/A	N/A	N/A
Infinity White	1/2"	18 x 24	Onset X3	OL	CMYK	2 pass		N/A	N/A	N/A	N/A
Infinity White	1/2"	18 x 24	Onset X3	OL	CMYK	2 pass		N/A	N/A	N/A	N/A
Infinity White	1/2"	18 x 24	Onset X3	OL	CMYK	4 pass		N/A	N/A	N/A	N/A
Infinity White	1/2"	18 x 24	Onset X3	OL	CMYK	4 pass		N/A	N/A	N/A	N/A
Infinity White	1/2"	18 x 24	Onset X3	OL	CMYK	6 pass		N/A	N/A	N/A	N/A
Infinity White	1/2"	18 x 24	Onset X3	OL	CMYK	6 pass		N/A	N/A	N/A	N/A
**Cross Hatch - ISO 2409 Tape											



PRINTING GUIDELINES – Onset X3

MATERIAL	THICKNESS	SIZE	PRESS	Ink Line	NUMBER OF COLORS	MODE	RID	UV Settings	Scratch Test	Cross Hatch Test	Knife Test
Infinity Black	1/2"	18 x 24	Onset X3	OL	CMYK	2 pass		N/A	N/A	N/A	N/A
Infinity Black	1/2"	18 x 24	Onset X3	OL	CMYK	2 pass		N/A	N/A	N/A	N/A
Infinity Black	1/2"	18 x 24	Onset X3	OL	CMYK	4 pass		N/A	N/A	N/A	N/A
Infinity Black	1/2"	18 x 24	Onset X3	OL	CMYK	4 pass		N/A	N/A	N/A	N/A
Infinity Black	1/2"	18 x 24	Onset X3	OL	CMYK	6 pass		N/A	N/A	N/A	N/A
Infinity Black	1/2"	18 x 24	Onset X3	OL	CMYK	6 pass		N/A	N/A	N/A	N/A
Eagle Cell	3/16"	18 x 24	Onset X3	OL	CMYK	2 pass	110	6% Gloss	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X3	OL	CMYK	2 pass	130	Satin 20/100	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X3	OL	CMYK	4 pass	110	6% Gloss	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X3	OL	CMYK	4 pass	130	Satin 20/100	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X3	OL	CMYK	6 pass	110	6% Gloss	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X3	OL	CMYK	6 pass	130	Satin 20/100	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X3	OL	CMYK	8 pass	110	6% Gloss	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X3	OL	CMYK	8 pass	130	Satin 20/100	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X3	OL	CMYK	2 pass	110	6% Gloss	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X3	OL	CMYK	2 pass	130	Satin 20/100	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X3	OL	CMYK	4 pass	110	6% Gloss	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X3	OL	CMYK	4 pass	130	Satin 20/100	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X3	OL	CMYK	6 pass	110	6% Gloss	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X3	OL	CMYK	6 pass	130	Satin 20/100	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X3	OL	CMYK	8 pass	110	6% Gloss	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X3	OL	CMYK	8 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X3	OL	CMYK	2 pass	110	6% Gloss	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X3	OL	CMYK	2 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X3	OL	CMYK	4 pass	110	6% Gloss	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X3	OL	CMYK	4 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X3	OL	CMYK	6 pass	110	6% Gloss	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X3	OL	CMYK	6 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X3	OL	CMYK	8 pass	110	6% Gloss	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X3	OL	CMYK	8 pass	130	Satin 20/100	Passed	N/A	Passed

**Cross Hatch - ISO 2409 Tape



PRINTING GUIDELINES – Spyder X

MATERIAL	THICKNESS	SIZE	PRESS	Ink Line	NUMBER OF COLORS	MODE	RID	UV Settings	Scratch Test	Cross Hatch Test	Knife Test
Insite Reveal	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Production	130	100/100	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Production Smooth	130	80/80	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Quality	130	75/75	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Quality Smooth	130	68/68	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Production	130	100/100	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Production Smooth	130	80/80	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Quality	130	75/75	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Quality Smooth	130	68/68	Passed	N/A	Passed
Infinity White	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Production	130	100/100	Passed	N/A	Passed
Infinity White	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Production Smooth	130	80/80	Passed	N/A	Passed
Infinity White	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Quality	130	75/75	Passed	N/A	Passed
Infinity White	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Quality Smooth	130	68/68	Passed	N/A	Passed
Infinity White	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Production	130	100/100	Passed	N/A	Passed
Infinity White	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Production Smooth	130	80/80	Passed	N/A	Passed
Infinity White	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Quality	130	75/75	Passed	N/A	Passed
Infinity White	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Quality Smooth	130	68/68	Passed	N/A	Passed
Infinity Black	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Quality	130	75/75	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Production	130	100/100	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Production Smooth	130	80/80	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Quality	130	75/75	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Quality Smooth	130	68/68	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Production	130	100/100	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Production Smooth	130	80/80	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Quality	130	75/75	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Quality Smooth	130	68/68	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Production	130	100/100	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Production Smooth	130	80/80	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Quality	130	75/75	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Quality Smooth	130	68/68	Passed	N/A	Passed

**Cross Hatch - ISO 2409 Tape



PRINTING GUIDELINES – Acuity Select 26 28

MATERIAL	THICKNESS	SIZE	PRESS	Ink Line	NUMBER OF COLORS	MODE	UV Settings	Scratch Test	Cross Hatch Test	Knife Test	ft2/hr
Insite Reveal	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Express	7/7	Passed	N/A	Passed	362
Insite Reveal	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Production	7/7	Passed	N/A	Passed	220
Insite Reveal	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality	7/7	Passed	N/A	Passed	153
Insite Reveal	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Matte	7/7	Passed	N/A	Passed	112
Insite Reveal	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	76
Insite Reveal	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Fine Art	7/7	Passed	N/A	Passed	125
Insite Reveal	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Express	7/7	Passed	N/A	Passed	362
Insite Reveal	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Production	7/7	Passed	N/A	Passed	220
Insite Reveal	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality	7/7	Passed	N/A	Passed	153
Insite Reveal	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Matte	7/7	Passed	N/A	Passed	112
Insite Reveal	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	76
Insite Reveal	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Fine Art	7/7	Passed	N/A	Passed	125
Infinity White	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Express	7/7	Passed	Passed	Passed	362
Infinity White	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Production	7/7	Passed	Passed	Passed	220
Infinity White	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality	7/7	Passed	Passed	Passed	153
Infinity White	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Matte	7/7	Passed	Passed	Passed	112
Infinity White	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	76
Infinity White	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Fine Art	7/7	Passed	Passed	Passed	125
Infinity White	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Express	7/7	Passed	Passed	Passed	362
Infinity White	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Production	7/7	Passed	Passed	Passed	220
Infinity White	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality	7/7	Passed	Passed	Passed	153
Infinity White	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Matte	7/7	Passed	Passed	Passed	112
Infinity White	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	76
Infinity White	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Fine Art	7/7	Passed	Passed	Passed	125

**Cross Hatch - ISO 2409 Tape



PRINTING GUIDELINES – Acuity Select 26 28

MATERIAL	THICKNESS	SIZE	PRESS	Ink Line	NUMBER OF COLORS	MODE	UV Settings	Scratch Test	Cross Hatch Test	Knife Test	ft2/hr
Infinity Black	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Express	N/A	N/A	N/A	N/A	362
Infinity Black	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Production	N/A	N/A	N/A	N/A	220
Infinity Black	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality	N/A	N/A	N/A	N/A	153
Infinity Black	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Matte	N/A	N/A	N/A	N/A	112
Infinity Black	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Layered	7/7	Passed	Passed	Passed	76
Infinity Black	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Fine Art	N/A	N/A	N/A	N/A	125
Eagle Cell	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Express	7/7	Passed	N/A	Passed	362
Eagle Cell	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Production	7/7	Passed	N/A	Passed	220
Eagle Cell	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality	7/7	Passed	N/A	Passed	153
Eagle Cell	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Matte	7/7	Passed	N/A	Passed	112
Eagle Cell	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	76
Eagle Cell	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Fine Art	7/7	Passed	N/A	Passed	125
Insite Canvas	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Express	7/7	Passed	N/A	Passed	362
Insite Canvas	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Production	7/7	Passed	N/A	Passed	220
Insite Canvas	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality	7/7	Passed	N/A	Passed	153
Insite Canvas	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Matte	7/7	Passed	N/A	Passed	112
Insite Canvas	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	76
Insite Canvas	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Fine Art	7/7	Passed	N/A	Passed	125
**Cross Hatch - ISO 2409 Tape											



PRINTING GUIDELINES – Acuity Select HS 36 38

MATERIAL	THICKNESS	SIZE	PRESS	Ink Line	NUMBER OF COLORS	MODE	UV Settings	Scratch Test	Cross Hatch Test	Knife Test	ft2/hr
Insite Reveal	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Express	11/11	Passed	N/A	Passed	620
Insite Reveal	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Production	11/11	Passed	N/A	Passed	395
Insite Reveal	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality	11/11	Passed	N/A	Passed	280
Insite Reveal	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Smooth	11/11	Passed	N/A	Passed	156
Insite Reveal	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	140
Insite Reveal	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Fine Art	11/11	Passed	N/A	Passed	226
Insite Reveal	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Express	11/11	Passed	N/A	Passed	620
Insite Reveal	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Production	11/11	Passed	N/A	Passed	395
Insite Reveal	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality	11/11	Passed	N/A	Passed	280
Insite Reveal	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Smooth	11/11	Passed	N/A	Passed	156
Insite Reveal	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	140
Insite Reveal	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Fine Art	11/11	Passed	N/A	Passed	226
Infinity White	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Express	11/11	Passed	Passed	Passed	620
Infinity White	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Production	11/11	Passed	Passed	Passed	395
Infinity White	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality	11/11	Passed	Passed	Passed	280
Infinity White	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Smooth	11/11	Passed	Passed	Passed	156
Infinity White	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	140
Infinity White	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Fine Art	11/11	Passed	Passed	Passed	226
Infinity White	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Express	11/11	Passed	Passed	Passed	620
Infinity White	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Production	11/11	Passed	Passed	Passed	395
Infinity White	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality	11/11	Passed	Passed	Passed	280
Infinity White	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Smooth	11/11	Passed	Passed	Passed	156
Infinity White	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	140
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Infinity Black	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Production	N/A	N/A	N/A	N/A	395
Infinity Black	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality	N/A	N/A	N/A	N/A	280
Infinity Black	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Smooth	N/A	N/A	N/A	N/A	156
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Eagle Cell	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Express	11/11	Passed	N/A	Passed	620
Eagle Cell	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Production	11/11	Passed	N/A	Passed	395
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