



The Gilman Brothers Company

PRINTING GUIDELINES -- R2000



MATERIAL	THICKNESS	SIZE	PRESS	NAME	COLOR	WHITE MODE	HEAT SENSITIVE	# OF PASSES	WHITE DENSITY	INK DENSITY	OVER COAT LEVEL	CURING TEMP	DRYING TEMP	OPTIMIZER LEVEL	SUBSTRATE ADVANCE	INTER-PASS DELAY OFFSET	PRINTING AIR FLOW PRESSURE	CURING AIR FLOW PRESSURE	CURING HEIGHT	HEAT SENSITIVE DRYING	HEAT SENSITIVE CURING	CARRIAGE HEIGHT OFFSET
Insite Reveal	3/16" & 1/2"	4 x 8	R2000 Plus	Insite Reveal 4P 90D	CMYK,LC,LM	N/A	NO	4	N/A	90	0.5	65	65	35	0	0	40	430	22	N/A	N/A	0
Insite Reveal	3/16" & 1/2"	4 x 8	R2000 Plus	Insite Reveal 6P 100D	CMYK,LC,LM	N/A	NO	6	N/A	100	0.5	65	55	35	0	0	40	430	32	N/A	N/A	0
Insite Reveal	3/16" & 1/2"	4 x 8	R2000 Plus	Insite Reveal 8P 130D	CMYK,LC,LM	N/A	NO	8	N/A	130	0.5	60	55	35	0	0	40	430	32	N/A	N/A	0
Infinity	3/16" & 1/2"	4 x 8	R2000 Plus	Outdoor Signage 4p-90-6c	CMYK,LC,LM	N/A	NO	4	N/A	90	0.5	72	67	18	0	0	40	445	32	N/A	N/A	0
Infinity	3/16" & 1/2"	4 x 8	R2000 Plus	Indoor Signage 6p-110-6c	CMYK,LC,LM	N/A	NO	6	N/A	110	0.5	68	65	18	0	0	40	430	32	N/A	N/A	0
Infinity	3/16" & 1/2"	4 x 8	R2000 Plus	Indoor Plus 8p-130-6c	CMYK,LC,LM	N/A	NO	8	N/A	130	0.5	65	58	18	0	0	40	430	32	N/A	N/A	0
Infinity Black	1/2"	4 x 8	R2000 Plus	SP 7p w100	CMYKcmW	Spot	NO	7	100	NA	0.5	68	65	18	0	0	40	430	32	N/A	N/A	0
Infinity Black	1/2"	4 x 8	R2000 Plus	SP 11p w160	CMYKcmW	Spot	NO	11	160	NA	0.5	68	65	18	0	0	40	430	32	N/A	N/A	0
Infinity Black	1/2"	4 x 8	R2000 Plus	UF 16p w100 cmyk100	CMYKcmW	Under flood	NO	16	100	100	0.5	68	65	18	0	0	40	430	32	N/A	N/A	0
Infinity Black	1/2"	4 x 8	R2000 Plus	UF 25p w160 cmyk130	CMYKcmW	Under flood	NO	25	160	130	0.5	68	65	18	0	0	40	430	32	N/A	N/A	0
Eagle Cell	3/16" & 1/2"	4 x 8	R2000 Plus	Gilman Eagle Cell 4P 90D	CMYK,LC,LM	N/A	NO	4	N/A	90	0.4	60	55	22	0	0	60	285	22	N/A	N/A	0
Eagle Cell	3/16" & 1/2"	4 x 8	R2000 Plus	Gilman Eagle Cell 6P 110D	CMYK,LC,LM	N/A	NO	6	N/A	110	0.4	60	52	24	0	0	60	285	22	N/A	N/A	0
Insite Canvas	3/16"	4 x 8	R2000 Plus	Gilman Insite Canvas 1S 6P 110D	CMYK,LC,LM	N/A	NO	6	N/A	110	0.5	65	60	28	0	0	40	430	22	N/A	N/A	0
Insite Canvas	3/16"	4 x 8	R2000 Plus	Gilman Insite Canvas 1S 8P 140D	CMYK,LC,LM	N/A	NO	8	N/A	140	0.5	62	55	28	0	0	40	430	22	N/A	N/A	0