



RESILIENT® ALIGN™ CUTTING GUIDELINES
ZUND

THICKNESS	TYPE OF CUT	TOOL	BLADE	SPEED, TOOL LOWERED	ACCELERATION, TOOL LOWERED	SPEED, LOWERING TOOL	ACCELERATION
.5"	Straight/Contour	EOT-250	Z-22	4 to 8 in./sec.		.9 in./s.	
.5"	Angle Cut	VCT-1 V-Cut	Z-73	20 to 40 in./sec.			
.75"	Straight/Contour	EOT-250	Z-23	4 to 8 in./sec.		.9 in./s.	
1"	Straight/Contour	EOT-250	Z-29	4 to 8 in./sec.	1	.9 in./s.	1
1.5"	Straight/Contour	EOT-250	Z-64	4 to 8 in./sec.	1	.9 in./s.	1

EOT (Electric Oscillating Tool)
VCT (V-Cutting Tool)

