



RESILIENT CUTTING GUIDELINES

A) Digital (ZUND based example)

Oscillating head EOT-250. for both straight and contour cutting

Blades: Z-22 for 1/2". Z-23 for 3/4"

Speed: 4" - 8"/sec.

B) VCT-1 V-Cut tool for straight cutting

Blade: Z-73 (Utility Knife style) 1/2" when set to standard blade holder setting. 3/4" by consulting equipment manufacturer.

Speed: 20" - 40"/sec.

Manual:

Most Razor Blade style cutting equipment will provide excellent cut quality as long as the blade angle relative to the surface of the Board is kept shallow, 35-40 degrees being optimal.

Standard Utility knife style blades will cut 1/2" material. 3/4" will require a longer Blade in order to maintain the proper shallow cutting angle and avoid foam tear.

