



# Cutting Guidelines

| MATERIAL | THICKNESS | (ROUT) | (ROUT) | FEED RATE        | FEED RATE      |
|----------|-----------|--------|--------|------------------|----------------|
|          |           | BIT    | RPM    | SPEED INCHES/MIN | SPEED FEET/MIN |
| Infinity | 3/16"     | 37-62  | 18,000 | 90               | 7.5            |
| Infinity | 3/16"     | 37-62  | 18,000 | 180              | 15             |
| Infinity | 3/16"     | 52-622 | 18,000 | 180              | 15             |
| Infinity | 3/16"     | 56-081 | 18,000 | 180              | 15             |
| Infinity | 3/16"     | 60-239 | 18,000 | 180              | 15             |
| Infinity | 3/16"     | 37-62  | 18,000 | 270              | 22.5           |
| Infinity | 3/16"     | 37-62  | 18,000 | 360              | 30             |
| Infinity | 3/16"     | 52-622 | 18,000 | 360              | 30             |
| Infinity | 3/16"     | 52-700 | 18,000 | 360              | 30             |
| Infinity | 3/16"     | 56-081 | 18,000 | 360              | 30             |
| Infinity | 3/16"     | 60-239 | 18,000 | 360              | 30             |
| Infinity | 3/16"     | 52-622 | 18,000 | 450              | 37.5           |
| Infinity | 3/16"     | 52-622 | 18,000 | 540              | 45             |
| Infinity | 3/16"     | 52-700 | 18,000 | 540              | 45             |
| Infinity | 3/16"     | 56-081 | 18,000 | 540              | 45             |
| Infinity | 3/16"     | 60-239 | 18,000 | 540              | 45             |
| Infinity | 3/16"     | 52-622 | 18,000 | 720              | 60             |
| Infinity | 3/16"     | 52-700 | 18,000 | 720              | 60             |
| Infinity | 3/16"     | 56-801 | 18,000 | 720              | 60             |
| Infinity | 3/16"     | 60-239 | 18,000 | 720              | 60             |
| Infinity | 3/16"     | 52-700 | 18,000 | 900              | 75             |
| Infinity | 3/16"     | 60-239 | 18,000 | 900              | 75             |
| Infinity | 3/16"     | 60-239 | 18,000 | 1080             | 90             |
|          |           |        |        |                  |                |
|          |           |        |        |                  |                |
|          |           |        |        |                  |                |

Gary Burgus • (847) 932-0261 • gburgus@onsrud.com