



THE GILMAN BROTHERS COMPANY



SPECIFICATIONS

Product	1/8"	3/16"	1/4"	1/2"
Target Thickness	.130	.195	.250	.500
Thickness Tolerance	+ / - .015	+ / - .015	+ / - .015	+ / - .030
Foam Core	Extruded polystyrene	Extruded polystyrene	Extruded polystyrene	Welded extruded polystyrene
Face Sheet Liners	Westrock Tango 10pt. coated C1S	Westrock Tango 10pt. coated C1S	Westrock Tango 10pt. coated C1S	Westrock Tango 10pt. coated C1S
Diagonal Squareness	1/8" or less	1/8" or less	1/8" or less	1/8" or less
Width	+ / - 1/16"	+ / - 1/16"	+ / - 1/16"	+ / - 1/16"
Length	+ / - 1/16"	+ / - 1/16"	+ / - 1/16"	+ / - 1/16"
*Warpage/*Bow	1/16" per foot	1/16" per foot	1/16" per foot	1/16" per foot
Cutting	Razor, guillotine, die, saw, CNC cutters (Zund)	Razor, guillotine, die, saw, CNC cutters (Zund)	Razor, guillotine, die, saw, CNC cutters (Zund)	Razor, guillotine, die, saw, CNC cutters (Zund)

**Warp/bow can be adversely affected by exposure to different humidity changes. The thinner the foam board, the less resistant it is to changes.*