Cutting Guidelines

MATERIAL	THICKNESS	TYPE OF CUT	TOOL	BLADE	DEGREE ANGLE	(ROUT) BIT	(ROUT) RPM	FEED RATE SPEED INCHES/MIN	FEED RATE SPEED FEET/MIN
Infinity	3/16”	Profile	Router			62-614	22,000	300	25
Infinity	3/16”	Profile	Router			52-564	22,000	300	25
Infinity	3/16”	Thru Cut Straight	Drag Knife	Donek D4				1000	83.33
Infinity	3/16”	Thru Cut Straight	Oscillating Knife					300	25
Infinity	3/16”	‘V’ Cut	V Groove Knife		45			1000	83.33

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