



Cutting Guidelines

MATERIAL	THICKNESS	(ROUT)	(ROUT)	FEED RATE	FEED RATE
		BIT	RPM	SPEED INCHES/MIN	SPEED FEET/MIN
Infinity	3/16"	37-62	18,000	90	7.5
Infinity	3/16"	37-62	18,000	180	15
Infinity	3/16"	52-622	18,000	180	15
Infinity	3/16"	56-081	18,000	180	15
Infinity	3/16"	60-239	18,000	180	15
Infinity	3/16"	37-62	18,000	270	22.5
Infinity	3/16"	37-62	18,000	360	30
Infinity	3/16"	52-622	18,000	360	30
Infinity	3/16"	52-700	18,000	360	30
Infinity	3/16"	56-081	18,000	360	30
Infinity	3/16"	60-239	18,000	360	30
Infinity	3/16"	52-622	18,000	450	37.5
Infinity	3/16"	52-622	18,000	540	45
Infinity	3/16"	52-700	18,000	540	45
Infinity	3/16"	56-081	18,000	540	45
Infinity	3/16"	60-239	18,000	540	45
Infinity	3/16"	52-622	18,000	720	60
Infinity	3/16"	52-700	18,000	720	60
Infinity	3/16"	56-801	18,000	720	60
Infinity	3/16"	60-239	18,000	720	60
Infinity	3/16"	52-700	18,000	900	75
Infinity	3/16"	60-239	18,000	900	75
Infinity	3/16"	60-239	18,000	1080	90

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