



## PRINTING GUIDELINES – Onset X2

MATERIAL	THICKNESS	SIZE	PRESS	Ink Line	NUMBER OF COLORS	MODE	*UV Settings	Scratch Test	Cross Hatch Test	Knife Test
Insite Reveal	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Gloss	*UVB	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Satin	*UVA	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Gloss	*UVB	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Satin	*UVA	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Gloss	*UVB	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Satin	*UVA	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Gloss	*UVB	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Satin	*UVA	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Gloss	*UVB	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Satin	*UVA	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Gloss	*UVB	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Satin	*UVA	Passed	N/A	Passed
Infinity White	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Gloss	*UVD	Passed	Passed	Passed
Infinity White	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Satin	*UVC	Passed	Passed	Passed
Infinity White	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Gloss	*UVD	Passed	Passed	Passed
Infinity White	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Satin	*UVC	Passed	Passed	Passed
Infinity White	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Gloss	*UVD	Passed	Passed	Passed
Infinity White	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Satin	*UVC	Passed	Passed	Passed
Infinity White	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Gloss	*UVD	Passed	Passed	Passed
Infinity White	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Satin	*UVC	Passed	Passed	Passed
Infinity White	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Gloss	*UVD	Passed	Passed	Passed
Infinity White	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Satin	*UVC	Passed	Passed	Passed
Infinity White	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Gloss	*UVD	Passed	Passed	Passed
Infinity White	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Satin	*UVC	Passed	Passed	Passed
**Cross Hatch - ISO 2409 Tape							*UV Settings Summary			



## PRINTING GUIDELINES – Onset X2

MATERIAL	THICKNESS	SIZE	PRESS	Ink Line	NUMBER OF COLORS	MODE	*UV Settings	Scratch Test	Cross Hatch Test	Knife Test
Infinity Black	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Gloss	*UVD	Passed	Passed	Passed
Infinity Black	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Satin	*UVC	Passed	Passed	Passed
Infinity Black	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Gloss	*UVD	Passed	Passed	Passed
Infinity Black	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Satin	*UVC	Passed	Passed	Passed
Infinity Black	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Gloss	*UVD	Passed	Passed	Passed
Infinity Black	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Satin	*UVC	Passed	Passed	Passed
Eagle Cell	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Gloss	*UVB	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Satin	*UVA	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Gloss	*UVB	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Satin	*UVA	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Gloss	*UVB	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Satin	*UVA	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Gloss	*UVB	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Satin	*UVA	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Gloss	*UVB	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Satin	*UVA	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Gloss	*UVB	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Satin	*UVA	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Gloss	*UVB	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	6 Pass Satin	*UVA	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Gloss	*UVB	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	8 Pass Satin	*UVA	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Gloss	*UVB	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X2	OW	CMYKLcLmOW	12 Pass Satin	*UVA	Passed	N/A	Passed
**Cross Hatch - ISO 2409 Tape							<b>*UV Settings Summary</b>			



**PRINTING GUIDELINES – Onset X2**

**UV Settings Summary**

**UVA**

Leading	Trailing	
100	100	Print Cure
20	20	Print Cure Wild Card
100	100	Print Cure
100	100	Print Cure

**UVB**

Leading	Trailing	
100	100	Print Cure
8	8	Print Cure Wild Card
100	100	Print Cure
100	100	Print Cure

**UVC**

Leading	Trailing	
100	100	Cure Only
100	100	Cure Only
100	100	Print Cure
20	20	Print Cure Wild Card
100	100	Print Cure
100	100	Print Cure

**UVD**

Leading	Trailing	
100	100	Cure Only
100	100	Cure Only
100	100	Print Cure
8	8	Print Cure Wild Card
100	100	Print Cure
100	100	Print Cure



# PRINTING GUIDELINES – Onset X3

MATERIAL	THICKNESS	SIZE	PRESS	Ink Line	NUMBER OF COLORS	MODE	RID	UV Settings	Scratch Test	Cross Hatch Test	Knife Test
Insite Reveal	3/16"	18 x 24	Onset X3	OL	CMYK	2 pass	110	6% Gloss	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X3	OL	CMYK	2 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X3	OL	CMYK	4 pass	110	6% Gloss	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X3	OL	CMYK	4 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X3	OL	CMYK	6 pass	110	6% Gloss	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X3	OL	CMYK	6 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X3	OL	CMYK	8 pass	110	6% Gloss	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Onset X3	OL	CMYK	8 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X3	OL	CMYK	2 pass	110	6% Gloss	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X3	OL	CMYK	2 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X3	OL	CMYK	4 pass	110	6% Gloss	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X3	OL	CMYK	4 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X3	OL	CMYK	6 pass	110	6% Gloss	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X3	OL	CMYK	6 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X3	OL	CMYK	8 pass	110	6% Gloss	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Onset X3	OL	CMYK	8 pass	130	Satin 20/100	Passed	N/A	Passed
Infinity White	3/16"	18 x 24	Onset X3	OL	CMYK	2 pass		N/A	N/A	N/A	N/A
Infinity White	3/16"	18 x 24	Onset X3	OL	CMYK	2 pass		N/A	N/A	N/A	N/A
Infinity White	3/16"	18 x 24	Onset X3	OL	CMYK	4 pass		N/A	N/A	N/A	N/A
Infinity White	3/16"	18 x 24	Onset X3	OL	CMYK	4 pass		N/A	N/A	N/A	N/A
Infinity White	3/16"	18 x 24	Onset X3	OL	CMYK	6 pass		N/A	N/A	N/A	N/A
Infinity White	3/16"	18 x 24	Onset X3	OL	CMYK	6 pass		N/A	N/A	N/A	N/A
Infinity White	1/2"	18 x 24	Onset X3	OL	CMYK	2 pass		N/A	N/A	N/A	N/A
Infinity White	1/2"	18 x 24	Onset X3	OL	CMYK	2 pass		N/A	N/A	N/A	N/A
Infinity White	1/2"	18 x 24	Onset X3	OL	CMYK	4 pass		N/A	N/A	N/A	N/A
Infinity White	1/2"	18 x 24	Onset X3	OL	CMYK	4 pass		N/A	N/A	N/A	N/A
Infinity White	1/2"	18 x 24	Onset X3	OL	CMYK	6 pass		N/A	N/A	N/A	N/A
Infinity White	1/2"	18 x 24	Onset X3	OL	CMYK	6 pass		N/A	N/A	N/A	N/A

\*\*Cross Hatch - ISO 2409 Tape



## PRINTING GUIDELINES – Onset X3

MATERIAL	THICKNESS	SIZE	PRESS	Ink Line	NUMBER OF COLORS	MODE	RID	UV Settings	Scratch Test	Cross Hatch Test	Knife Test
Infinity Black	1/2"	18 x 24	Onset X3	OL	CMYK	2 pass		N/A	N/A	N/A	N/A
Infinity Black	1/2"	18 x 24	Onset X3	OL	CMYK	2 pass		N/A	N/A	N/A	N/A
Infinity Black	1/2"	18 x 24	Onset X3	OL	CMYK	4 pass		N/A	N/A	N/A	N/A
Infinity Black	1/2"	18 x 24	Onset X3	OL	CMYK	4 pass		N/A	N/A	N/A	N/A
Infinity Black	1/2"	18 x 24	Onset X3	OL	CMYK	6 pass		N/A	N/A	N/A	N/A
Infinity Black	1/2"	18 x 24	Onset X3	OL	CMYK	6 pass		N/A	N/A	N/A	N/A
Eagle Cell	3/16"	18 x 24	Onset X3	OL	CMYK	2 pass	110	6% Gloss	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X3	OL	CMYK	2 pass	130	Satin 20/100	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X3	OL	CMYK	4 pass	110	6% Gloss	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X3	OL	CMYK	4 pass	130	Satin 20/100	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X3	OL	CMYK	6 pass	110	6% Gloss	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X3	OL	CMYK	6 pass	130	Satin 20/100	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X3	OL	CMYK	8 pass	110	6% Gloss	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Onset X3	OL	CMYK	8 pass	130	Satin 20/100	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X3	OL	CMYK	2 pass	110	6% Gloss	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X3	OL	CMYK	2 pass	130	Satin 20/100	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X3	OL	CMYK	4 pass	110	6% Gloss	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X3	OL	CMYK	4 pass	130	Satin 20/100	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X3	OL	CMYK	6 pass	110	6% Gloss	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X3	OL	CMYK	6 pass	130	Satin 20/100	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X3	OL	CMYK	8 pass	110	6% Gloss	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Onset X3	OL	CMYK	8 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X3	OL	CMYK	2 pass	110	6% Gloss	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X3	OL	CMYK	2 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X3	OL	CMYK	4 pass	110	6% Gloss	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X3	OL	CMYK	4 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X3	OL	CMYK	6 pass	110	6% Gloss	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X3	OL	CMYK	6 pass	130	Satin 20/100	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X3	OL	CMYK	8 pass	110	6% Gloss	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Onset X3	OL	CMYK	8 pass	130	Satin 20/100	Passed	N/A	Passed

\*\*Cross Hatch - ISO 2409 Tape



## PRINTING GUIDELINES – Spyder X

MATERIAL	THICKNESS	SIZE	PRESS	Ink Line	NUMBER OF COLORS	MODE	RID	UV Settings	Scratch Test	Cross Hatch Test	Knife Test
Insite Reveal	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Production	130	100/100	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Production Smooth	130	80/80	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Quality	130	75/75	Passed	N/A	Passed
Insite Reveal	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Quality Smooth	130	68/68	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Production	130	100/100	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Production Smooth	130	80/80	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Quality	130	75/75	Passed	N/A	Passed
Insite Reveal	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Quality Smooth	130	68/68	Passed	N/A	Passed
Infinity White	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Production	130	100/100	Passed	N/A	Passed
Infinity White	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Production Smooth	130	80/80	Passed	N/A	Passed
Infinity White	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Quality	130	75/75	Passed	N/A	Passed
Infinity White	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Quality Smooth	130	68/68	Passed	N/A	Passed
Infinity White	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Production	130	100/100	Passed	N/A	Passed
Infinity White	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Production Smooth	130	80/80	Passed	N/A	Passed
Infinity White	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Quality	130	75/75	Passed	N/A	Passed
Infinity White	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Quality Smooth	130	68/68	Passed	N/A	Passed
Infinity Black	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Quality	130	75/75	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Production	130	100/100	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Production Smooth	130	80/80	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Quality	130	75/75	Passed	N/A	Passed
Eagle Cell	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Quality Smooth	130	68/68	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Production	130	100/100	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Production Smooth	130	80/80	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Quality	130	75/75	Passed	N/A	Passed
Eagle Cell	1/2"	18 x 24	Spyder X	XK	CMYKLCm	Quality Smooth	130	68/68	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Production	130	100/100	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Production Smooth	130	80/80	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Quality	130	75/75	Passed	N/A	Passed
Insite Canvas	3/16"	18 x 24	Spyder X	XK	CMYKLCm	Quality Smooth	130	68/68	Passed	N/A	Passed

\*\*Cross Hatch - ISO 2409 Tape



## PRINTING GUIDELINES – Acuity Select 26 28

MATERIAL	THICKNESS	SIZE	PRESS	Ink Line	NUMBER OF COLORS	MODE	UV Settings	Scratch Test	Cross Hatch Test	Knife Test	ft2/hr
Insite Reveal	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Express	7/7	Passed	N/A	Passed	362
Insite Reveal	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Production	7/7	Passed	N/A	Passed	220
Insite Reveal	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality	7/7	Passed	N/A	Passed	153
Insite Reveal	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Matte	7/7	Passed	N/A	Passed	112
Insite Reveal	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	76
Insite Reveal	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Fine Art	7/7	Passed	N/A	Passed	125
Insite Reveal	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Express	7/7	Passed	N/A	Passed	362
Insite Reveal	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Production	7/7	Passed	N/A	Passed	220
Insite Reveal	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality	7/7	Passed	N/A	Passed	153
Insite Reveal	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Matte	7/7	Passed	N/A	Passed	112
Insite Reveal	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	76
Insite Reveal	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Fine Art	7/7	Passed	N/A	Passed	125
Infinity White	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Express	7/7	Passed	Passed	Passed	362
Infinity White	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Production	7/7	Passed	Passed	Passed	220
Infinity White	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality	7/7	Passed	Passed	Passed	153
Infinity White	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Matte	7/7	Passed	Passed	Passed	112
Infinity White	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	76
Infinity White	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Fine Art	7/7	Passed	Passed	Passed	125
Infinity White	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Express	7/7	Passed	Passed	Passed	362
Infinity White	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Production	7/7	Passed	Passed	Passed	220
Infinity White	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality	7/7	Passed	Passed	Passed	153
Infinity White	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Matte	7/7	Passed	Passed	Passed	112
Infinity White	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	76
Infinity White	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Fine Art	7/7	Passed	Passed	Passed	125

\*\*Cross Hatch - ISO 2409 Tape



## PRINTING GUIDELINES – Acuity Select 26 28

MATERIAL	THICKNESS	SIZE	PRESS	Ink Line	NUMBER OF COLORS	MODE	UV Settings	Scratch Test	Cross Hatch Test	Knife Test	ft2/hr
Infinity Black	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Express	N/A	N/A	N/A	N/A	362
Infinity Black	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Production	N/A	N/A	N/A	N/A	220
Infinity Black	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality	N/A	N/A	N/A	N/A	153
Infinity Black	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Matte	N/A	N/A	N/A	N/A	112
Infinity Black	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Layered	7/7	Passed	Passed	Passed	76
Infinity Black	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Fine Art	N/A	N/A	N/A	N/A	125
Eagle Cell	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Express	7/7	Passed	N/A	Passed	362
Eagle Cell	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Production	7/7	Passed	N/A	Passed	220
Eagle Cell	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality	7/7	Passed	N/A	Passed	153
Eagle Cell	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Matte	7/7	Passed	N/A	Passed	112
Eagle Cell	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	76
Eagle Cell	1/2"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Fine Art	7/7	Passed	N/A	Passed	125
Insite Canvas	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Express	7/7	Passed	N/A	Passed	362
Insite Canvas	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Production	7/7	Passed	N/A	Passed	220
Insite Canvas	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality	7/7	Passed	N/A	Passed	153
Insite Canvas	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Matte	7/7	Passed	N/A	Passed	112
Insite Canvas	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	76
Insite Canvas	3/16"	18 x 24	Acuity Select 28	KA	CMYKLCmWV	Fine Art	7/7	Passed	N/A	Passed	125
<b>**Cross Hatch - ISO 2409 Tape</b>											





## PRINTING GUIDELINES – Acuity Select HS 36 38

MATERIAL	THICKNESS	SIZE	PRESS	Ink Line	NUMBER OF COLORS	MODE	UV Settings	Scratch Test	Cross Hatch Test	Knife Test	ft2/hr
Insite Reveal	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Express	11/11	Passed	N/A	Passed	620
Insite Reveal	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Production	11/11	Passed	N/A	Passed	395
Insite Reveal	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality	11/11	Passed	N/A	Passed	280
Insite Reveal	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Smooth	11/11	Passed	N/A	Passed	156
Insite Reveal	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	140
Insite Reveal	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Fine Art	11/11	Passed	N/A	Passed	226
Insite Reveal	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Express	11/11	Passed	N/A	Passed	620
Insite Reveal	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Production	11/11	Passed	N/A	Passed	395
Insite Reveal	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality	11/11	Passed	N/A	Passed	280
Insite Reveal	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Smooth	11/11	Passed	N/A	Passed	156
Insite Reveal	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	140
Insite Reveal	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Fine Art	11/11	Passed	N/A	Passed	226
Infinity White	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Express	11/11	Passed	Passed	Passed	620
Infinity White	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Production	11/11	Passed	Passed	Passed	395
Infinity White	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality	11/11	Passed	Passed	Passed	280
Infinity White	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Smooth	11/11	Passed	Passed	Passed	156
Infinity White	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	140
Infinity White	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Fine Art	11/11	Passed	Passed	Passed	226
Infinity White	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Express	11/11	Passed	Passed	Passed	620
Infinity White	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Production	11/11	Passed	Passed	Passed	395
Infinity White	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality	11/11	Passed	Passed	Passed	280
Infinity White	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Smooth	11/11	Passed	Passed	Passed	156
Infinity White	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	140
Infinity White	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Fine Art	11/11	Passed	Passed	Passed	226

\*\*Cross Hatch - ISO 2409 Tape



## PRINTING GUIDELINES – Acuity Select HS 36 38

MATERIAL	THICKNESS	SIZE	PRESS	Ink Line	NUMBER OF COLORS	MODE	UV Settings	Scratch Test	Cross Hatch Test	Knife Test	ft2/hr
Insite Reveal	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Express	11/11	Passed	N/A	Passed	620
Infinity Black	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Express	N/A	N/A	N/A	N/A	620
Infinity Black	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Production	N/A	N/A	N/A	N/A	395
Infinity Black	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality	N/A	N/A	N/A	N/A	280
Infinity Black	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Smooth	N/A	N/A	N/A	N/A	156
Infinity Black	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Layered	11/11	Passed	Passed	Passed	140
Infinity Black	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Fine Art	N/A	N/A	N/A	N/A	226
Eagle Cell	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Express	11/11	Passed	N/A	Passed	620
Eagle Cell	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Production	11/11	Passed	N/A	Passed	395
Eagle Cell	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality	11/11	Passed	N/A	Passed	280
Eagle Cell	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Smooth	11/11	Passed	N/A	Passed	156
Eagle Cell	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	140
Eagle Cell	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Fine Art	11/11	Passed	N/A	Passed	226
Eagle Cell	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Express	11/11	Passed	N/A	Passed	620
Eagle Cell	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Production	11/11	Passed	N/A	Passed	395
Eagle Cell	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality	11/11	Passed	N/A	Passed	280
Eagle Cell	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Smooth	11/11	Passed	N/A	Passed	156
Eagle Cell	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	140
Eagle Cell	1/2"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Fine Art	11/11	Passed	N/A	Passed	226
Insite Canvas	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Express	11/11	Passed	N/A	Passed	620
Insite Canvas	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Production	11/11	Passed	N/A	Passed	395
Insite Canvas	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality	11/11	Passed	N/A	Passed	280
Insite Canvas	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Smooth	11/11	Passed	N/A	Passed	156
Insite Canvas	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Quality Layered	N/A	N/A	N/A	N/A	140
Insite Canvas	3/16"	18 x 24	Acuity Select HA 36	KN	CMYKLCmWV	Fine Art	11/11	Passed	N/A	Passed	226

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