



RESILIENT™ CUTTING GUIDELINES



DIGITAL CUTTING (Example: ZÜND)

- **Oscillating head EOT-250 for both straight and contour cutting.**
Blade: Z-22 for 1/2" material or Z-23 for 3/4" material.
Speed: 4"- 8"/sec.
- **VCT-1 V-Cut tool for straight cutting**
Blade: Z-73 (Utility Knife style) for 1/2" material when set to standard blade holder setting.
Speed: 20"- 40"/sec.
For 3/4" guidelines consult equipment manufacturer.

MANUAL CUTTING

- Most **Razor Blade** style cutting equipment will provide excellent cut quality if the blade angle relative to the surface of the Board is kept shallow, 35-40 degrees being optimal.
- **Standard Utility Knife** style blades will cut 1/2" material; 3/4" will require a longer Blade in order to maintain the proper shallow cutting angle and avoid foam tear.

