



EAGLECELL®

ALL-PAPER HONEYCOMB GRAPHICS BOARD

CUTTING GUIDELINES



MATERIAL	THICKNESS	TYPE OF CUT	TOOL	BLADE	DEGREE ANGLE	(ROUT) BIT	(ROUT) RPM	FEED RATE SPEED INCHES/SEC	ACCELER- ATION SPEED
EAGLECELL	1/4"	Thru Cut Less Detail	EOT-250	Z60 or Z61				23.6	4
EAGLECELL	1/4"	Thru Cut More Detail	EOT-250	Z21 or Z23				23.6	2
EAGLECELL	1/4"	Thru Cut Straight	UCT	Z46				39.67	4
EAGLECELL	1/4"	"V" Cut	VCT	Z71	0, 15, 22.5, 45			39.67	2
EAGLECELL	1/2"	Thru Cut Less Detail	EOT-250	Z60 or Z61				15.75	4
EAGLECELL	1/2"	Thru Cut More Detail	EOT-250	Z21 or Z23				3.94	2
EAGLECELL	1/2"	Thru Cut Straight	EOT-250	Z60 or Z61				39.67	4
EAGLECELL	1/2"	"V" Cut	VCT	Z71	0, 15, 22.5, 45			39.67	4

**These are guidelines, however, there can be many different blade and setting combinations.*